

# **Inducoat BV**

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Product Data Sheet

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Water dilutable bacteria resistant coating

# **Description**

Inducoat Bacteria Resistant coating is a water dilutable product based on a styrene acrylic copolymer. This product has been formulated with specific biocides assuring a long term bacteria resistance, for application on walls and ceilings.

#### Recommended uses

Inducoat Bacteria Resistant coating should be used for interior applications on mineral substrates like new and old masonry, plaster, concrete and brickwork, that are exposed to conditions which favour the development and growth of bacteria. Inducoat bacteria resistant coating can be applied with brush, roller or by airless spray.

### Technical data

Appearance Flat
Colour White
Spec. mass 1.40 kg/L
Solids contents 59 % by weight

43 % by volume

Viscosity 100-150 P (Brookfield 20 Rpm)

Recommended wet 90 microns,

film thickness corresponds with 40 microns dry Theoretical  $11 \, \mathrm{m^2/L}$  at 40 microns dry

Coverage

Practical coverage  $\,$  approx. 10  $m^2/L$  depending on

application method as well as roughness and porosity of

the substrate

Drying times at 20°C and 50% relative humidity

Tack free I hour
Recoatable 4 hours
Full hardness 3 days
Heat resistance
VOC contents max. 70 g/L

## **Surface preparation**

New concrete, plaster or brick surfaces should cure and dry for at least 30 days prior to application of the coating. When applying to new brickwork remove any cement rests or residues using a wire brush. Surface defects should be repaired.

Remove oil, grease and other surface contaminants by high pressure- (steam) cleaning, combined with appropriate detergents. Remove old, detoriated coatings by scraping, wire brushing or using high pressure (steam) cleaning.

Remove bacteria and mould by additional cleaning with Inducoat Cleaner.

On porous or chalking substrates a coat of InduFIX Impregnating primer should be applied before application of the Inducoat Bacteria Resistant coating. Before the application of the coating the surface has to be clean. A slight dampness of the substrate is acceptable.

### **Directions for use**

Mix the paint before use till fully homogeneous.

# Thinning and application

Brush: Up to 5 % vol. water. Use brushes suited for water dilutable

products (blend of synthetic and natural bristles).

Roller: Up to 5 % vol. water. Acrylic or polyester (8-12 mm) rollers. For

textured surfaces long nap (14-16 mm) rollers.

Airless: Nozzle 013-018, avoid thinning with water.

# Cleaning of the equipment

Soeap and (warm) water. Clean immediately.

# Conditions

Temperature of coating, substrate and air between 5 en  $35^{\circ}$ C, relative humidity < 80%. Temperature of substrate at least  $5^{\circ}$ C above the dew point.

### **Remarks**

Dry film thickness not over 90 microns. ( 190 microns wet)

# Storage stability.

At least 3 years from manufacturing date in unopened, original cans. Keep from freezing, and direct sunlight at temperatures between 5 and 35°C.

# **S**afety

Consult the Label text and the Material Safety Data Sheet.

The data herein are given in good faith and based on practical experience and testing. Upon appearance of a new sheet, this version becomes obsolete. No responsibility based on the data given can be assumed, because application and conditions are beyond our control.

